

MATERIAL PROPERTIES

Applications	Material	Compare with	Free (Clamped) Dielectric Constant	Coupling Coefficients				Piezoelectric Charge Constants $\mu\text{m/V}$, or pC/N			Piezoelectric Voltage Constants $\text{mV}\cdot\text{m/N}$			Curie Temperature, $^{\circ}\text{C}$	Young's Modulus $\times 10^{10} \text{ N/m}^2$	Planar Poisson Coefficient	Mechanical Quality Factor (@ 4 MHz)	Dissipation Factor (max., @ 1 kHz), %	Frequency Constants $\text{Hz}\cdot\text{m}$ (kHz $\cdot\text{in}$)			Density, 10^3 kg/m^3	Sound Velocity under $E=0$, km/sec	Acoustic Impedance under $E=0$, MRayl	Thermal Coefficient of Expansion, $10^{-6}/^{\circ}\text{C}$
			K^T_3	k_{33}	k_{15}	k_t	$k_p(k_{31})$	$d_{33}(d_h)$	d_{15}	d_{31}	g_{33}	g_{15}	g_{31}	T_c	Y_{33}^E	σ_p	$Q_{m,t}$	$\tan \delta$	N_t	N_p	N_{15}	ρ	$V_L (V_s)$	Z_L	α
High temperature applications — ultrahigh temperature (up to 700°C) accelerometers, pressure, knock, flow and NDT transducers.	Bismuth Titanate	K-15	140 (133)	0.15	0.08	0.23	0.025 (0.015)	18 (14)	14	-2	15	10	-1.6	600	12	0.21	1800	3	2010 (79)	2515 (99)	1250 (49)	7.1	4.00 (2.50)	28	9
Very stable parameters under time, temperature and pressure variations, low acoustic impedance, low aging, and Q-factor. Used in flaw detectors, thickness gauges, accelerometers, HF hydrophones; and to measure acoustic emissions, pressure, knock, flow, level, and well logging under high pressure and temperature (up to 300°C). Its low dielectric constant coupled with a high frequency constant results in a lower capacitance for higher frequency driving and low acoustic impedance. Higher signal to noise ratio with low Q and low acoustic impedance.	Modified Lead Metaniobate	K-81	300 (270)	0.33	0.25	0.33	0.04 (0.02)	85 (71)	95	-7	32	31	-2.6	460	5.5	0.19	20	1	1570 (62)	1970 (78)	940 (37)	6.2	3.10 (1.87)	19	1.3
		K-83	185 (150)	0.42	0.25	0.41	0.18 (0.12)	56 (26)	54	-15	34	22	-9	200	13	0.22	700	2	2690 (105)	3440 (135)	1700 (67)	4.6	5.42 (3.35)	24	1.5
		K-85	800 (625)	0.47	0.39	0.43	0.19 (0.12)	200 (114)	210	-43	25	25	-6	300	4.6	0.19	20	2	1650 (65)	2120 (83)	990 (39)	5.7	3.40 (1.94)	19	1.6
		K-91	360 (310)	0.35	0.28	0.35	0.05 (0.03)	100 (79)	108	-11	31	108	-3.3	460	5.5	0.19	20	1.0	1540 (61)	1930 (76)	950 (37)	6.2	3.05 (1.88)	19	1.3
Shear and compressional resonance applications at medium to high frequencies, small diameter transducers, pulse-echo, NDT and imaging devices. Low dielectric constant with high shear coupling and high temperature stability. Large diameter and/or high frequency, high power radiators, such as sonar, medical therapy and HIFU. Highly resistant to depoling under severe mechanical stress and electric drive, low dielectric losses at high electric fields. High power acoustic transducers, for ultrasonic cleaning, welding and sonar, high voltage generators, medical therapy and HIFU. K-300 excels in high power applications, where high sensitivity, high mechanical quality and low dissipation factors are required. Extremely high piezoelectricity k^2Q under strong electrical and mechanical fields with low dielectric losses. High power applications, HIFU. Advanced high drive materials for high power transducers, small HIFU elements, imaging/therapy. K-320 is a PZT-4D and PZT-8 alternative that improves efficiency and conserves power.	Modified Lead Zirconate-Titanate (PZT)	K-180	PZT-7A 425 (225)	0.68	0.68	0.53	0.52 (0.30)	165 (45)	350	-60	43	50	-15	350	7.1	0.30	700	3	2060 (81)	2390 (94)	1010 (40)	7.7	4.13 (1.96)	32	3.6
		K-182	PZT-2 590 (330)	0.65	0.62	0.48	0.50 (0.23)	190 (30)	330	-80	37	48	-16	330	8.1	0.30	700	0.4	2180 (85)	2490 (98)	1050 (41)	7.6	4.23 (2.02)	34	3.1
		K-270	PZT-4, Navy I 1260 (650)	0.70	0.69	0.48	0.57 (0.33)	320 (80)	490	-120	29	36	-10	325	6.5	0.31	600	0.8	2010 (79)	2250 (87)	950 (37)	7.6	3.98 (1.85)	30	3.6
		K-278	PZT-8, Navy III 1100 (650)	0.64	0.58	0.46	0.51 (0.30)	300 (100)	325	-100	29	30	-10	300	7.4	0.30	1000	0.4	2035 (80)	2320 (92)	970 (38)	7.6	3.99 (1.88)	30	3.6
		K-300	PZT-4D 1500 (740)	0.71	0.70	0.49	0.56 (0.33)	320 (40)	490	-140	25	35	-11	300	5.5	0.33	900	0.4	2075 (81)	2280 (90)	950 (37)	7.7	4.08 (1.84)	31	6.8
		K-320	1450 (790)	0.67	0.67	0.50	0.54 (0.32)	320 (60)	470	-130	25	33	-10	275	5.5	0.31	1800	0.6	2100 (83)	2290 (90)	1010 (40)	7.8	4.12 (1.94)	32	6.8
		K-340	3060 (1660)	0.67	0.65	0.47	0.54 (0.32)	430 (70)	630	-180	16	25	-7	180	5.5	0.32	900	0.4	2133 (84)	2300 (91)	954 (38)	7.7	3.95 (1.87)	31	6.8
Widely used for general purposes, hydrophones, accelerometers, level sensors, acoustic emission, pressure, flow, NDT, medical, knock, sonar, igniters. K-500 has high dielectric constant and stable piezoelectric constants, similar to K-350, good for arrays and composites. This material has high coupling and dielectric constants. Good for 1-3 composites, arrays, actuators, sensitive receivers and line hydrophone applications. Higher permittivity and piezoelectric constant make it an excellent choice for 1-3 composites, multi-element arrays, and actuator applications.	Modified Lead Zirconate-Titanate (PZT)	K-350	PZT-5A, Navy II 1750 (795)	0.72	0.67	0.50	0.61 (0.34)	390 (40)	570	-175	25	40	-11	360	5.4	0.41	140	2	1960 (77)	1997 (79)	950 (37)	7.7	3.92 (1.88)	30	3.6
		K-500	PZT-5J, Navy V 3000 (1200)	0.73	0.65	0.54	0.63 (0.37)	580 (140)	700	-220	21	31	-9	240	4.5	0.32	170	2	1940 (78)	2050 (81)	910 (36)	7.7	3.96 (1.76)	30	9.5
		K-600	PZT-5H, Navy VI 3200 (1300)	0.74	0.68	0.54	0.65 (0.38)	650 (150)	730	-250	23	32	-9	220	5	0.31	160	2	1990 (78)	1963 (77)	920 (36)	7.7	3.98 (1.80)	31	9.5
		K-740	3850 (1750)	0.71	0.69	0.54	0.63 (0.37)	740 (160)	730	-290	21	27	-9	205	5	0.33	150	2	2010 (79)	2020 (79)	940 (37)	7.8	4.00 (1.84)	31	9
High frequency range transducers, for medical imaging, therapy, HIFU, and NDT—where low losses and high piezoelectric anisotropy are critical.	PT	Nova 3B	205 (148)	0.51	0.37	0.51	0.05 (0.03)	61 (54)	78	-3.5	34	35	-2	350	12	0.20	1700	1.5	2135 (84)	2710 (107)	1360 (54)	7.6	4.19 (2.71)	32	along: polar.+ planar-

NOTES:

- All values are determined on standard samples for material characterization 10 days after poling, and are typical and nominal. All measurements are made in accordance with all relevant Military and Industry Standards, including IEEE, IEC, ANSI. Actual readings, measurements and calculations may vary with part geometry and product type depending on the manufacturing process and control conditions.
- Typical maximum working temperature ~ (0.6...0.8) T_c , $^{\circ}\text{C}$, maximum DC field ~ 0.55 MV/m (0.2 MV/m for K-15). Typical static compressive strength ~ 300 MPa, expansional ~ 18 MPa, bending ~ 50 MPa, dynamic strength ~ 15 MPa.

NOTES:

- Typical tolerances $\pm 20\%$ for dielectric constant, $\pm 10\%$ for piezoelectric coefficients, and $\pm 10\%$ for elastic frequency constants under normal conditions and low excitation level.
- The sign of thermal expansion depends on polarization direction. Specific heat capacity ~ 350 J/kg-K. Thermal conductivity ~ 1 W/m-K. Pyroelectric coefficient ~ 10 $\mu\text{C/m}^2\text{-K}$.
- Resonance characteristics of low Q < 25 materials were determined with loss correction procedure. Data for d_{33} piezoelectric coefficient determined by quasi-static method.